



Batching for high throughput PCR setup

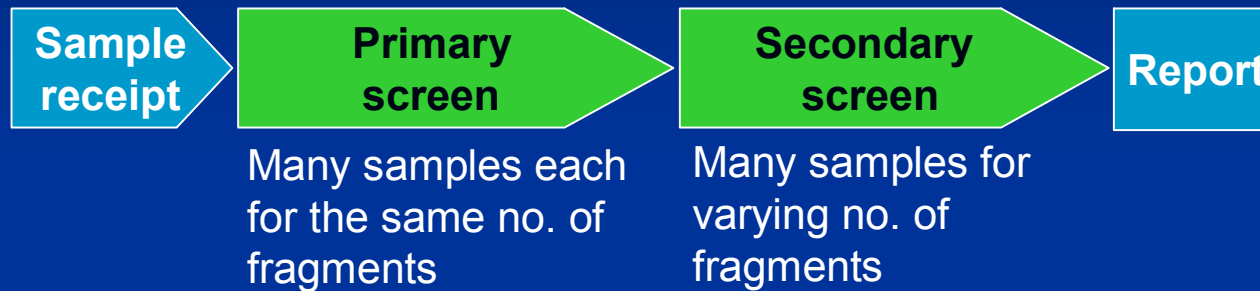
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Batching Schemes

- The primary purpose of a batching scheme is to enable the timely processing of samples.
- Types of batching
 - Standard batching
 - Variable batching
 - Flexible batching
- Use of robotics and work lists

Variables

- Gene screens – screening a sample for multiple fragments e.g. BRCA, HNPCC
- Low volume tests



	Turn around time	Sample input rate
Routine diagnostics	fixed	variable
Backlogs	Fixed / variable	fixed

- Chosen batching scheme may affect
 - Efficiency >> cost & TAT
 - Implementation requirement (e.g. no of robotic protocols)

Standard batching

DNA												Primers													
	1	2	3	4	5	6	7	8	9	10	11	12	A	1	2	3	4	5	6	7	8	9	10	11	12
A	1	9	17	25	33	41	1	9	17	25	33	41	A	1	1	1	1	1	1	2	2	2	2	2	2
B	2	10	18	26	34	42	2	10	18	26	34	42	B	1	1	1	1	1	1	2	2	2	2	2	2
C	3	11	19	27	35	43	3	11	19	27	35	43	C	1	1	1	1	1	1	2	2	2	2	2	2
D	4	12	20	28	36	44	4	12	20	28	36	44	D	1	1	1	1	1	1	2	2	2	2	2	2
E	5	13	21	29	37	45	5	13	21	29	37	45	E	1	1	1	1	1	1	2	2	2	2	2	2
F	6	14	22	30	38	46	6	14	22	30	38	46	F	1	1	1	1	1	1	2	2	2	2	2	2
G	7	15	23	31	39	47	7	15	23	31	39	47	G	1	1	1	1	1	1	2	2	2	2	2	2
H	8	16	24	32	40	48	8	16	24	32	40	48	H	1	1	1	1	1	1	2	2	2	2	2	2

Requires 40 plates

DNA												Primers													
	1	2	3	4	5	6	7	8	9	10	11	12	A	1	2	3	4	5	6	7	8	9	10	11	12
A	1	1	1	1	1	1	1	1	1	1	1	1	A	1	2	3	4	5	6	7	8	9	10	11	12
B	2	2	2	2	2	2	2	2	2	2	2	2	B	1	2	3	4	5	6	7	8	9	10	11	12
C	3	3	3	3	3	3	3	3	3	3	3	3	C	1	2	3	4	5	6	7	8	9	10	11	12
D	4	4	4	4	4	4	4	4	4	4	4	4	D	1	2	3	4	5	6	7	8	9	10	11	12
E	5	5	5	5	5	5	5	5	5	5	5	5	E	1	2	3	4	5	6	7	8	9	10	11	12
F	6	6	6	6	6	6	6	6	6	6	6	6	F	1	2	3	4	5	6	7	8	9	10	11	12
G	7	7	7	7	7	7	7	7	7	7	7	7	G	1	2	3	4	5	6	7	8	9	10	11	12
H	8	8	8	8	8	8	8	8	8	8	8	8	H	1	2	3	4	5	6	7	8	9	10	11	12

Requires 7 plates

- **One robot protocol but:**

- Different diseases may require different batching
- Different diseases require different numbers of fragments
- Even within disease referral is not regular

Is likely to require different protocols for different diseases / situations

One Sample per batch

DNA												Primers													
	1	2	3	4	5	6	7	8	9	10	11	12		1	2	3	4	5	6	7	8	9	10	11	12
A	1	1	1	1	1	1	1	1	1	1	1	1	A	1	9	17	25	33	41	49	57	65	73		
B	1	1	1	1	1	1	1	1	1	1	1	1	B	2	10	18	26	34	42	50	58	66	74		
C	1	1	1	1	1	1	1	1	1	1	1	1	C	3	11	19	27	35	43	51	59	67	75		
D	1	1	1	1	1	1	1	1	1	1	1	1	D	4	12	20	28	36	44	52	60	68	76		
E	1	1	1	1	1	1	1	1	1	1	1	1	E	5	13	21	29	37	45	53	61	69	77		
F	1	1	1	1	1	1	1	1	1	1	1	1	F	6	14	22	30	38	46	54	62	70	78		
G	1	1	1	1	1	1	1	1	1	1	1	1	G	7	15	23	31	39	47	55	63	71	79		
H	1	1	1	1	1	1	1	1	1	1	1	1	H	8	16	24	32	40	48	56	64	72			

No controls - Requires 1 plate - 100%

DNA												Primers													
	1	2	3	4	5	6	7	8	9	10	11	12		1	2	3	4	5	6	7	8	9	10	11	12
A	1	1	1	1	1	1	1	1	1	1	1	1	A	1	9	17	25	33	41	49	57	64	68	72	76
B	2	2	2	2	2	2	2	2	2	2	2	2	B	1	9	17	25	33	41	49	57	64	68	72	76
C	1	1	1	1	1	1	1	1	1	1	1	1	C	2	10	18	26	34	42	50	58	65	69	73	77
D	2	2	2	2	2	2	2	2	2	2	2	2	D	2	10	18	26	34	42	50	58	65	69	73	77
E	1	1	1	1	1	1	1	1	1	1	1	1	E	3	11	19	27	35	43	51	59	66	70	74	78
F	2	2	2	2	2	2	2	2	2	2	2	2	F	3	11	19	27	35	43	51	59	66	70	74	78
G	1	1	1	1	1	1	1	1	1	1	1	1	G	4	12	20	28	36	44	52	60	67	71	75	79
H	2	2	2	2	2	2	2	2	2	2	2	2	H	4	12	20	28	36	44	52	60	67	71	75	79

1 control - Requires 2 plates - 50%

		Number of controls				
		0	1	2	3	4
Number of samples in batch	1	100	50	33	25	20
	2	100	67	50	40	33
	4	100	80	67	57	50
	8	100	89	80	73	67
	12	100	92	86	80	75
	24	100	96	92	89	86
	32	100	97	94	91	89
	48	100	98	96	94	92
	96	100	99	98	97	96

- If one standard batching scheme to be used throughout lab 'one sample per batch' is the most useful
- Least efficient scheme – efficiency depends on number of controls used

One plate per fragment

DNA													GS primer												
	1	2	3	4	5	6	7	8	9	10	11	12		1	2	3	4	5	6	7	8	9	10	11	12
A	1	9	17	25	33	41	49	57	65	73	81	89	A	1	1	1	1	1	1	1	1	1	1	1	1
B	2	10	18	26	34	42	50	58	66	74	82	90	B	1	1	1	1	1	1	1	1	1	1	1	1
C	3	11	19	27	35	43	51	59	67	75	83	91	C	1	1	1	1	1	1	1	1	1	1	1	1
D	4	12	20	28	36	44	52	60	68	76	84	92	D	1	1	1	1	1	1	1	1	1	1	1	1
E	5	13	21	29	37	45	53	61	69	77	85	93	E	1	1	1	1	1	1	1	1	1	1	1	1
F	6	14	22	30	38	46	54	62	70	78	86	94	F	1	1	1	1	1	1	1	1	1	1	1	1
G	7	15	23	31	39	47	55	63	71	79	87	95	G	1	1	1	1	1	1	1	1	1	1	1	1
H	8	16	24	32	40	48	56	64	72	80	88	96	H	1	1	1	1	1	1	1	1	1	1	1	1

- Does not require PCRs to be standardised
- Only suitable for large numbers of samples e.g. backlogs

Variable batching

DNA													Primers												
	1	2	3	4	5	6	7	8	9	10	11	12		1	2	3	4	5	6	7	8	9	10	11	12
A	1	4	2	5	3	1	4	2	5	3	1	4	A	1	2	4	9	11	17	18	20	25	27	33	34
B	2	5	3	1	4	2	5	3	1	4	2	5	B	1	2	4	10	11	17	18	20	26	27	33	34
C	3	1	4	2	5	3	1	4	2	5	3	1	C	1	3	4	10	11	17	19	20	26	27	33	35
D	4	2	5	3	1	4	2	5	3	1	4	2	D	1	3	4	10	12	17	19	20	26	28	33	35
E	5	3	1	4	2	5	3	1	4	2	5	3	E	1	3	9	10	12	17	19	25	26	28	33	35
F	1	4	2	5	3	1	4	2	5	3	1	4	F	2	3	9	10	12	18	19	25	26	28	34	35
G	2	5	3	1	4	2	5	3	1	4	2	5	G	2	3	9	11	12	18	19	25	27	28	34	35
H	3	1	4	2	5	3	1	4	2	5	3		H	2	4	9	11	12	18	20	25	27	28	34	

DNA													Primers												
	1	2	3	4	5	6	7	8	9	10	11	12		1	2	3	4	5	6	7	8	9	10	11	12
A	1	9	17	25		5	13	21	1	9	17	25	A	1	1	1	1	2	2	2	5	5	5	5	
B	2	10	18	26		6	14	22	2	10	18	26	B	1	1	1	1	2	2	2	5	5	5	5	
C	3	11	19	27		7	15	23	3	11	19	27	C	1	1	1	1	2	2	2	5	5	5	5	
D	4	12	20	28		8	16	24	4	12	20	28	D	1	1	1	1	2	2	2	5	5	5	5	
E	5	13	21		1	9	17	25	5	13	21		E	1	1	1	1	2	2	2	5	5	5		
F	6	14	22		2	10	18	26	6	14	22		F	1	1	1	1	2	2	2	5	5	5		
G	7	15	23		3	11	19	27	7	15	23		G	1	1	1	1	2	2	2	5	5	5		
H	8	16	24		4	12	20	28	8	16	24		H	1	1	1	1	2	2	2	5	5	5		

- Can vary batch size according to referral rate
- Maximises efficiency
- Allows use of scheduled testing to meet TAT
- Requires use of worklists to control robotics

Batch	Week							
	1	2	3	4	5	6	7	8
1	Sample collection		Testing					
2			Sample collection		Testing			
3					Sample collection		Testing	

Flexible batching

DNA												GS primer													
	1	2	3	4	5	6	7	8	9	10	11	12		1	2	3	4	5	6	7	8	9	10	11	12
A	8	59	49	19	20	6	91	39	35	10	14	83	A	1	2	3	4	5	6	6	7	8	9	10	10
B	31	69	59	25	21	12	4	43	50	14	19	88	B	1	2	3	4	5	6	7	7	8	9	10	10
C	34	81	62	27	22	14	22	80	58	31	20		C	1	2	3	4	5	6	7	7	8	9	10	
D	56	92	68	56	26	18	23	90	60	43	25		D	1	2	3	4	5	6	7	7	8	9	10	
E	69	24	69	57	30	24	29	5	61	48	36		E	1	3	3	4	5	6	7	8	8	9	10	
F	83	29	72	2	32	40	34	25	69	71	48		F	1	3	3	5	5	6	7	8	8	9	10	
G	42	30	80	13	39	48	36	27	92	78	50		G	2	3	3	5	5	6	7	8	8	9	10	
H	51	44	9	18	77	63	37	29	4	9	60		H	2	3	4	5	5	6	7	8	9	10	10	

- Some form of flexible batching is required by all labs e.g. to setup confirmatory sequencing reactions
- Virtually impossible to automate without the use of worklists
- Can be used to batch different 'small screens' together

Automation: Control by Robot Protocol

Aspirate from primer plate
Well A01
Dispense to PCR plate
Well A01
Well B01
Well C01
Well D01
Well E01
Well F01
Well G01
Well H01
Aspirate from primer plate
Well B01
Dispense to PCR plate
Well A02
etc...



	01	02	03	04	05	06	07	08	09	10	11	12
A	1	9										
B	2	10										
C	3	11										
D	4	12										
E	5											
F	6											
G	7											
H	8											

Primer plate

	01	02	03	04	05	06	07	08	09	10	11	12
A	1	2	3	4	5	6	7	8	9	10	11	12
B	1	2	3	4	5	6	7	8	9	10	11	12
C	1	2	3	4	5	6	7	8	9	10	11	12
D	1	2	3	4	5	6	7	8	9	10	11	12
E	1	2	3	4	5	6	7	8	9	10	11	12
F	1	2	3	4	5	6	7	8	9	10	11	12
G	1	2	3	4	5	6	7	8	9	10	11	12
H	1	2	3	4	5	6	7	8	9	10	11	12

PCR plate

Automation: Control by Robot Protocol

Aspirate from primer plate
Well A01
Dispense to PCR plate
Well A01
Well B01
Well C01
Well D01
Well E01
Well F01
Well G01
Well H01
Aspirate from primer plate
Well B01
Dispense to PCR plate
Well A02
etc...



	01	02	03	04	05	06	07	08	09	10	11	12
A	1	9										
B	2	10										
C	3	11										
D	4	12										
E	5											
F	6											
G	7											
H	8											

Primer plate

	01	02	03	04	05	06	07	08	09	10	11	12
A	1	2	3	4	5	6	7	8	9	10	11	12
B	1	2	3	4	5	6	7	8	9	10	11	12
C	1	2	3	4	5	6	7	8	9	10	11	12
D	1	2	3	4	5	6	7	8	9	10	11	12
E	1	2	3	4	5	6	7	8	9	10	11	12
F	1	2	3	4	5	6	7	8	9	10	11	12
G	1	2	3	4	5	6	7	8	9	10	11	12
H	1	2	3	4	5	6	7	8	9	10	11	12

PCR plate

Automation: Control by Robot Protocol

- 1 programme for each plate layout
- Long and cumbersome to write
- Limited to standard batches only
- 1 test per batch

Aspirate from primer plate

Well A01

Dispense to PCR plate

Well A01

Well B01

Well C01

Well D01

Well E01

Well F01

Well G01

Well H01

Aspirate from primer plate

Well B01

Dispense to PCR plate

Well A02

etc...



	01	02	03	04	05	06	07	08	09	10	11	12
A	1	9										
B	2	10										
C	3	11										
D	4	12										
E	5											
F	6											
G	7											
H	8											

Primer plate

	01	02	03	04	05	06	07	08	09	10	11	12
A	1	2	3	4	5	6	7	8	9	10	11	12
B	1	2	3	4	5	6	7	8	9	10	11	12
C	1	2	3	4	5	6	7	8	9	10	11	12
D	1	2	3	4	5	6	7	8	9	10	11	12
E	1	2	3	4	5	6	7	8	9	10	11	12
F	1	2	3	4	5	6	7	8	9	10	11	12
G	1	2	3	4	5	6	7	8	9	10	11	12
H	1	2	3	4	5	6	7	8	9	10	11	12

PCR plate

Automation: Control by Worklist

- 1 programme for any plate layout
- Worklists generated by LIMS or simple spreadsheet
- Multiple tests per batch
- One off tests feasible
- Requires primer sets to be standardised across tests

← (n) →

Source plate	Dest. plate	Aspirate (a)	Disp 1 (b)	Disp 2 (b)	Disp 3 (b)	Disp 4 (b)	Disp 5 (b)	Disp 6 (b)	Disp 7 (b)	Disp 8 (b)
primer	PCR	1	1	2	3	4	0	0	0	0
primer	PCR	2	5	6	7	8	9	0	0	0

Repeat **n** times

Aspirate from primer plate

Well **a**

Dispense to PCR plate

Well **b**

Loop

	01	02	03	04	05	06	07	08	09	10	11	12
A	1	9										
B	2	10										
C	3	11										
D	4	12										
E	5											
F	6											
G	7											
H	8											

Primer plate

	01	02	03	04	05	06	07	08	09	10	11	12
A	1	2	4	7	9	14	18	20	20	23	29	
B	1	3	5	7	10	15	18	20	20	24	30	
C	1	3	6	7	11	15	18	20	20	25	31	
D	1	3	7	8	11	16	18	20	20	26	32	
E	2	3	7	8	12	16	19	20	20	26	33	
F	2	4	7	8	12	16	19	20	20	27	34	
G	2	4	7	9	13	17	19	20	21	28	35	
H	2	4	7	9	14	18	20	20	22	29	35	

PCR plate

Work lists

plate no	α	#	well ref	DNA	GS primer
1	A	1	1	1	1
1	B	1	2	2	1
1	C	1	3	3	1
1	D	1	4	4	1
1	E	1	5	5	1
1	F	1	6	1	2
1	G	1	7	2	2
1	H	1	8	3	2
1	A	2	9	4	2
1	B	2	10	5	2
1	C	2	11	1	3
1	D	2	12	2	3
1	E	2	13	3	3
1	F	2	14	4	3
1	G	2	15	5	3
1	H	2	16	1	4
1	A	3	17	2	4
1	B	3	18	3	4
1	C	3	19	4	4
1	D	3	20	5	4
1	E	3	21	1	9
1	F	3	22	2	9
1	G	3	23	3	9
1	H	3	24	4	9
1	A	4	25	5	9
1	B	4	26	1	10
1	C	4	27	2	10

DNA													Primers											
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12
A	1	4	2	5	3	1	4	2	5	3	1	4	1	2	4	9	11	17	18	20	25	27	33	34
B	2	5	3	1	4	2	5	3	1	4	2	5	1	2	4	10	11	17	18	20	26	27	33	34
C	3	1	4	2	5	3	1	4	2	5	3	1	1	3	4	10	11	17	19	20	26	27	33	35
D	4	2	5	3	1	4	2	5	3	1	4	2	1	3	4	10	12	17	19	20	26	28	33	35
E	5	3	1	4	2	5	3	1	4	2	5	3	1	3	9	10	12	17	19	25	26	28	33	35
F	1	4	2	5	3	1	4	2	5	3	1	4	2	3	9	10	12	16	19	25	26	28	34	35
G	2	5	3	1	4	2	5	3	1	4	2	5	2	3	9	11	12	16	19	25	27	28	34	35
H	3	1	4	2	5	3	1	4	2	5	3		2	4	9	11	12	18	20	25	27	28	34	

1	9	17	25	33	41	49	57	65	73	81	89
2	10	18	26	34	42	50	58	66	74	82	90
3	11	19	27	35	43	51	59	67	75	83	91
4	12	20	28	36	44	52	60	68	76	84	92
5	13	21	29	37	45	53	61	69	77	85	93
6	14	22	30	38	46	54	62	70	78	86	94
7	15	23	31	39	47	55	63	71	79	87	95
8	16	24	32	40	48	56	64	72	80	88	96

Add DNA

1st 8 tips

2nd 8 tips

	SP	SR	R1	R2	R3	R4	R5	R6	R7	R8	Rn	P1	P2	P3	P4	P5	P6	P7	P8
1	MP	1	2	3	4	0	0	0	0	0	5	1	6	11	16	21	26	31	36
2	MP	1	2	3	4	0	0	0	0	0	5	2	7	12	17	22	27	32	37
3	MP	1	2	3	4	0	0	0	0	0	5	3	8	13	18	23	28	33	38
4	MP	1	2	3	4	0	0	0	0	0	5	4	9	14	19	24	29	34	39
5	MP	1	2	3	4	0	0	0	0	0	5	5	10	15	20	25	30	35	40
1	MP	1	2	3	4	0	0	0	0	0	0	41	46	51	56	61	66	71	76
2	MP	1	2	3	4	0	0	0	0	0	0	42	47	52	57	62	67	72	77
3	MP	1	2	3	4	0	0	0	0	0	0	43	48	53	58	63	68	73	78
4	MP	1	2	3	4	0	0	0	0	0	0	44	49	54	59	64	69	74	79
5	MP	1	2	3	4	0	0	0	0	0	0	45	50	55	60	65	70	75	80
1	MP	1	2	3	4	0	0	0	0	0	0	81	86	91	0	0	0	0	0
2	MP	1	2	3	4	0	0	0	0	0	0	82	87	92	0	0	0	0	0
3	MP	1	2	3	4	0	0	0	0	0	0	83	88	93	0	0	0	0	0
4	MP	1	2	3	4	0	0	0	0	0	0	84	89	94	0	0	0	0	0
5	MP	1	2	3	4	0	0	0	0	0	0	85	90	95	0	0	0	0	0

	DNA												Primers											
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12
A	1	4	2	5	3	1	4	2	5	3	1	4	1	2	4	9	11	17	18	20	25	27	33	34
B	2	5	3	1	4	2	5	3	1	4	2	5	1	2	4	10	11	17	18	20	26	27	33	34
C	3	1	4	2	5	3	1	4	2	5	3	1	1	3	4	10	11	17	19	20	26	27	33	35
D	4	2	5	3	1	4	2	5	3	1	4	2	1	3	4	10	12	17	19	20	26	28	33	35
E	5	3	1	4	2	5	3	1	4	2	5	3	1	3	9	10	12	17	19	25	26	28	33	35
F	1	4	2	5	3	1	4	2	5	3	1	4	2	3	9	10	12	18	19	25	26	28	34	35
G	2	5	3	1	4	2	5	3	1	4	2	5	2	3	9	11	12	18	19	25	27	28	34	35
H	3	1	4	2	5	3	1	4	2	5	3		2	4	9	11	12	18	20	25	27	28	34	

Add primer

SP	SR	DR	DP1	DP2	DP3	DP4	DP5	DP6	DP7	DP8	DP9	DP10	DP11	DP12	DP13	DP14	DP15	DP16	DP17	DP18	DP19	DP20	DP21	DP22	DP23	DP24
1	GS	1	1	2	3	4	5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
2	GS	1	6	7	8	9	10	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	GS	1	11	12	13	14	15	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4	GS	1	16	17	18	19	20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5	GS	2	1	2	3	4	5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
6	GS	2	6	7	8	9	10	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

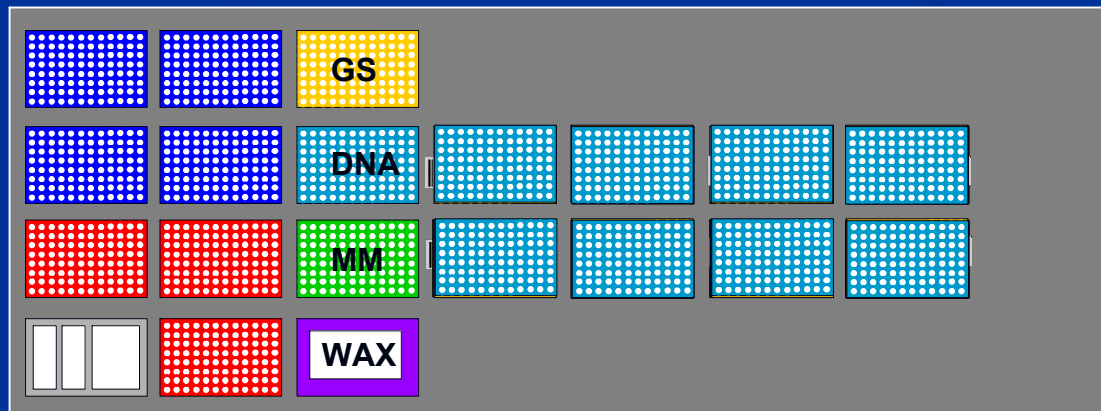
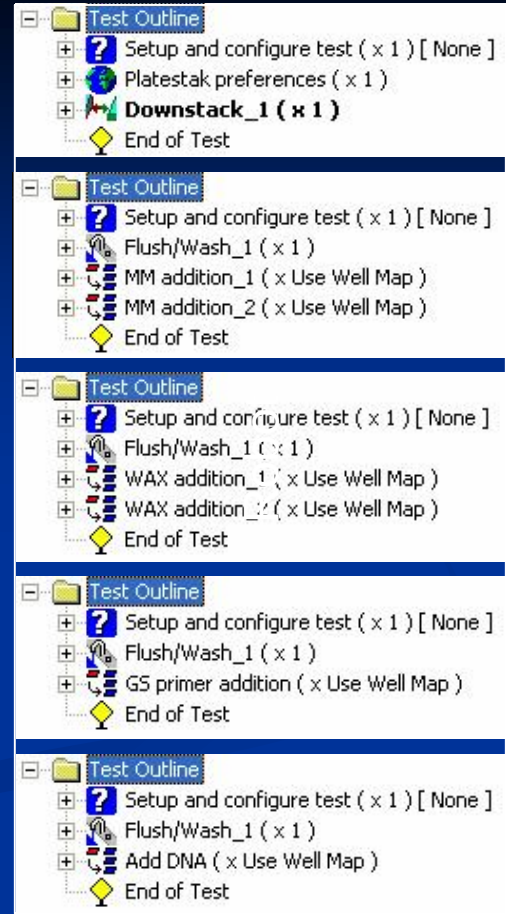
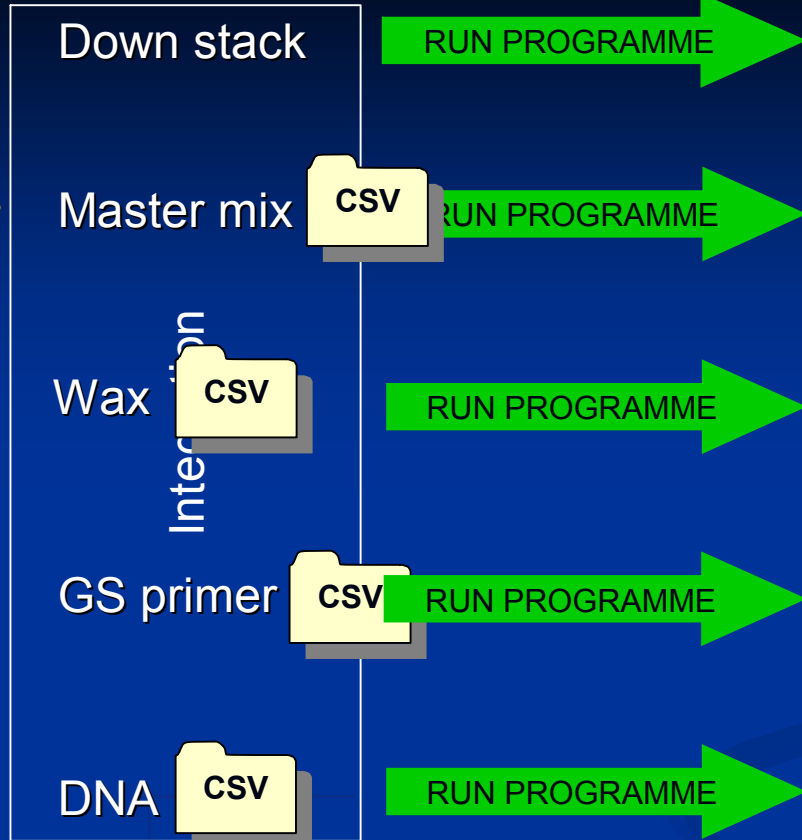
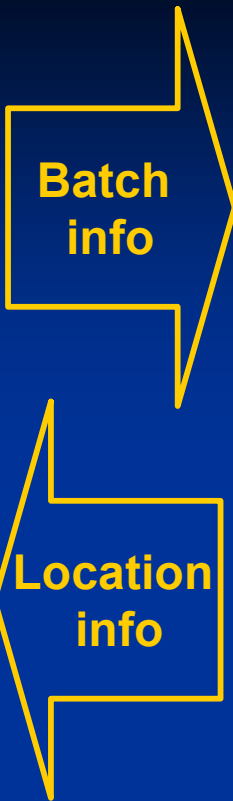
DNA												Primers													
	1	2	3	4	5	6	7	8	9	10	11	12		1	2	3	4	5	6	7	8	9	10	11	12
A	1	4	2	5	3	1	4	2	5	3	1	4	A	1	2	4	9	11	17	18	20	25	27	33	34
B	2	5	3	1	4	2	5	3	1	4	2	5	B	1	2	4	10	11	17	18	20	26	27	33	34
C	3	1	4	2	5	3	1	4	2	5	3	1	C	1	3	4	10	11	17	19	20	26	27	33	35
D	4	2	5	3	1	4	2	5	3	1	4	2	D	1	3	4	10	12	17	19	20	26	28	33	35
E	5	3	1	4	2	5	3	1	4	2	5	3	E	1	3	9	10	12	17	19	25	26	28	33	35
F	1	4	2	5	3	1	4	2	5	3	1	4	F	2	3	9	10	12	18	19	25	26	28	34	35
G	2	5	3	1	4	2	5	3	1	4	2	5	G	2	3	9	11	12	18	19	25	27	28	34	35
H	3	1	4	2	5	3	1	4	2	5	3		H	2	4	9	11	12	18	20	25	27	28	34	

Cherry picking – flexible batching

plate no	α	#	well ref	DNA	GS primer
1	A	1	1	1	1
1	B	1	2	2	1
1	C	1	3	3	1
1	D	1	4	4	1
1	E	1	5	5	1
1	F	1	6	1	2
1	G	1	7	2	2
1	H	1	8	3	2
1	A	2	9	4	2
1	B	2	10	5	2
1	C	2	11	1	3
1	D	2	12	2	3
1	E	2	13	3	3
1	F	2	14	4	3
1	G	2	15	5	3
1	H	2	16	1	4
1	A	3	17	2	4
1	B	3	18	3	4
1	C	3	19	4	4
1	D	3	20	5	4
1	E	3	21	1	9
1	F	3	22	2	9
1	G	3	23	3	9
1	H	3	24	4	9
1	A	4	25	5	9
1	B	4	26	1	10
1	C	4	27	2	10

plate no	α	#	well ref	DNA	GS primer
1	B	1	2	2	1
1	G	1	7	2	2
1	F	2	14	4	3
1	G	2	15	5	3
1	D	3	20	5	4

LIMS



Summary

	For	Advantages	Drawbacks
Standard	Primary	Simple direct robot programming	Inflexible wrt referral patterns Many robot protocols required
1 sample / batch	Primary	Copes with all referral patterns	Potentially inefficient
1 fragment / plate	Primary	No PCR standardisation required	Only good for backlogs
Variable	Primary	Copes with all referral patterns Maximises efficiency Only one robot protocol required LIMS automation and audit trail	Requires initial effort to setup worklist operation
Flexible	Primary & Secondary	Will cope with any PCR setup Only one robot protocol required Different tests may be batched together > basis for general PCR automation	Requires initial effort to setup worklist operation

- **Key requirements / recommendations**
 - Standardised PCR
 - Control of robotics by worklist