

# Robotics and System Integration

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# Intended use

- What assays are going to be automated?

		No of tests per patient	
		Few	Many
Sample throughput	Low	✗	✓
	High	✓	✓✓

- If many different assays, are they compatible? – i.e. can they be arrayed on the same plate?
- How many different compatible assays will be automated
- **Need for standardised primer design**

# Batching

## Assumptions:

Fragments per test = 35

Patients per year = 500

Controls per batch = 3

<i>batches (exons)/plate</i>	<i>batch size</i>	<i>total controls required</i>	<i>1x full screen (plates)</i>	<i>efficiency loss %</i>	<i>Batch collection [days]</i>	<i>Batch type</i>
1	93	3	0.38	0	68	Full plate per exon/batch
2	45	6	0.39	3	33	
3	29	9	0.40	7	21	
4	21	12	0.42	11	15	
6	13	18	0.45	19	9	
8	9	24	0.49	29	7	Row per exon/batch
12	5	36	0.58	55	4	Column per exon/batch
24	1	72	1.46	288	1	1x Patient per batch

# Intended use

- What processes are going to be automated?
  - DNA quantification
  - PCR setup
  - PCR cleanup
  - Check gels
  - Sequencing setup
  - Dye terminator removal
  - Preparation for gel/capillary loading

# Intended use

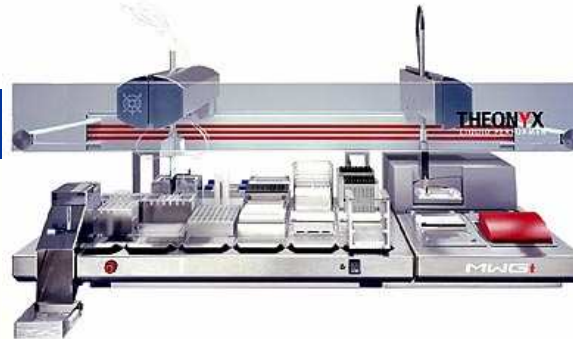
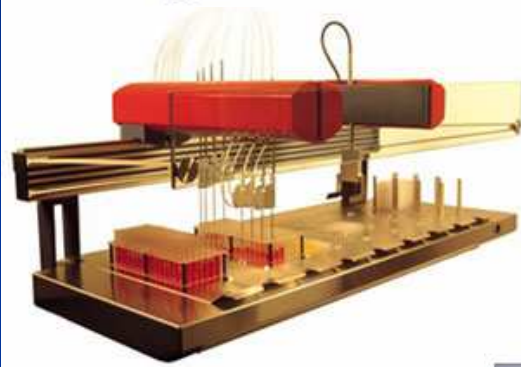
- What level of automation is required?
  - 1) Pre-aliquoting primers for a standard PCR assay  
Manual addition of DNA
  - 2) Complete setup of known number of PCRs in standard layout
  - 3) Complete setup of variable number of PCRs dependent on current work load

# Assay design

- Standardise assays where possible
- Simplify assays where possible
- Consider the implication of methodologies used.

PCR cleanup	Advantages	Disadvantages
EXO/SAP	Simple, robust	Viscosity of reagents, integrated PCR block or manual intervention, requires incubation.
Size exclusion plate	Simple, robust fast	Cost, integrated vacuum manifold or manual intervention, pipetting involved in recovery can be difficult.
Paramagnetic beads	Simple, robust fast, no integrated equipment required	Re-suspending beads can be problematic, requires plate handling capability, carryover.

# Which robot?



# Deck layout

- Good positive location of labware / equipment at each deck position
- Solid enough to deal with forces required for tip loading
- On deck or off deck access to integrated equipment needed for the process – dead space
- Suitable wash station and waste disposal arrangements
- Try to use one deck setup for all programmes
- Safety STOP – eg light curtain, access door.

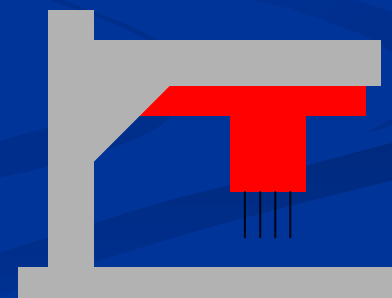
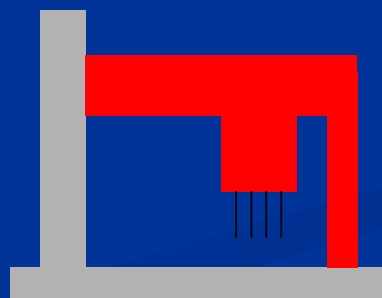
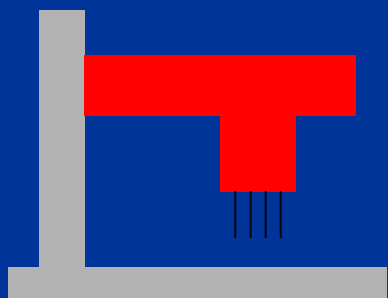


# Deck layout

- Ensure the deck has enough positions for the processes you want to automate. Allow space for:
  - Input plate
  - Output plate
  - Reagents
  - Processing position(s) if required
  - Disposable tips if required
- Can increase capacity of instrument by adding storage stacks or hotels (on or off deck) for input plate, output plate and/or disposable tips

# Travelling Arm

- One or two
- Carries pipetting head and/or manipulator
- X, Y movement ususally cable or belt
- Z movement often rack and screw
- Cantilever or 'bridge' may have implications for tip loading.



# Heads

## ■ Pipetting

- Exchangeable heads (different volume pipettes, manipulator)
- No of tips: 1, 4, 8, 96, 384
- Fixed tips, disposable tips, combination
- Varispan, Flexispan (?)
- System liquid
- Direct displacement
- Liquid level sensing: capacitance based, pressure based
- Tube capping systems
- Safety STOP

# Heads

- Pipetting performance
  - Pipetting accuracy is usually defined for an ‘into liquid dispense’
  - In general diagnostic tests will not push the pipetting performance (consider ↓ concentration ↑ volume)
- Manipulator
  - Exchangeable head, second arm, composite.
  - Landscape, portrait
  - Off deck access

# Software

The screenshot displays the Freedom EVOware software interface, which is used for programming and controlling a robotic system. The interface is divided into several main sections:

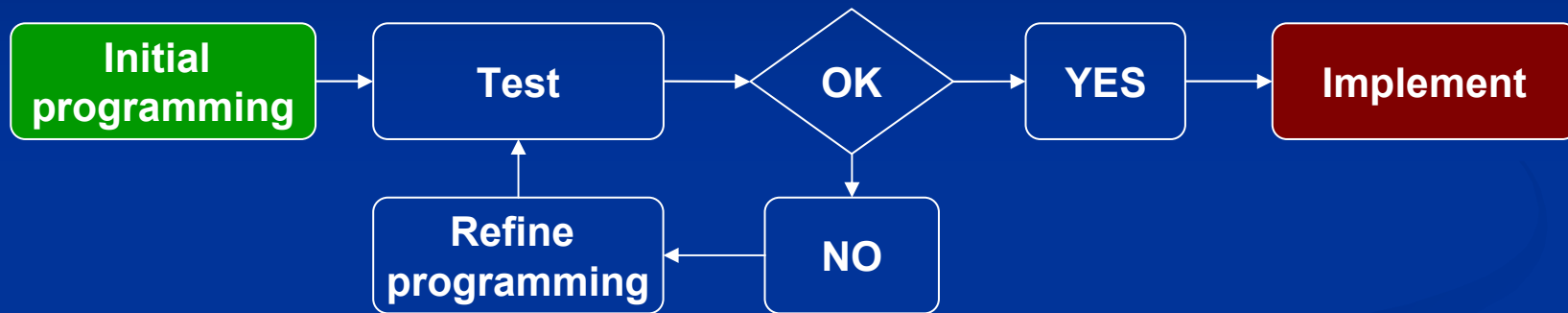
- Control Bar:** Located at the top, it contains a menu (File, Edit, View, Execute, Administrator, Help) and a toolbar with icons for navigation and execution (New, Open, Save, Initialize, Configure, Startup, Maintenance, Lock, Change User).
- Left Panel:** A vertical sidebar with icons and labels for various system components and actions, including:
  - Liquid Handling Actions:** Aspirate, Dispense, Mix, Wash Tip, Periodic Wash, Pick-up Z-Stop, Detect Liquid, Tip Alignment Check, Move LHM, Wash, Active Washstation, Washlist, Washlist Insert, Export Data, Manual Tip Alignment, Fill System (Active Tip).
  - Wizards:** Copy Plate, Replicate, Merge Plates, Serialisation, Transfer.
  - Programming:** Start Timer, Wait for Timer, Execute Application, Comment, User Prompt, Begin Loop, Set Variable, Condition, Group, Sub-Routine, Execute VB script, Notification, Start script.
  - Plate Robot:** Move RCPM, RCPM Vector.
- Script Editor:** Titled "3x3 Decontaminate\_Tips", it shows a list of script lines with icons and text:
  - User Prompt: "Please, place a reagent trough with decontamination agent on the instrument."
  - Set Variable: DecontTime "Decontamination time (min.)"
  - Set Variable: DecontTime = DecontTime\*60
  - Wash 384 tip head: 5.0 x 5.0 min
  - Aspirate: 40 µl - 384 Columns "Decontamination Agent" (Col. 1, Row 1)
  - Start Timer: 1
  - Wait for Timer: Timer 1 : DecontTime sec
  - Wash 384 tip head: 5.0 x 5.0 min
- Worktable Editor:** Titled "Worktable editor", it shows a grid-based workspace for defining worktable positions. It includes a "System" label and a "How To" section explaining how to define worktable by dragging carriers from the labware tab of the control bar.
- Bottom Panel:** A status bar showing "Done" on the left and "Administrator SP93.A732M STD DEMO | 03:25:45" on the right.

# Software

- Generally icon driven, drag and drop
- Labware definitions (predefined, custom)
- Pipetting methods (predefined custom)
- Liquid classes (predefined custom)
- Hierarchical structure:
  - Basic commands (transfer liquid, move plate)
  - Command breakdown (eg aspirate)
  - Detailed parameters (eg air gaps, pipetting speed)
- Advanced commands
  - Loops
  - Variables
  - Custom scripts
  - Interfacing (inport/export work lists)

# Programming

- Very time consuming iterative process



- Some software has virtual run environment – this can expedite testing steps
- If process well defined, can commission manufacturer to help with programming
- **Good design of process and minimal requirement for protocols pays off here!!**

# System integration

- Different levels of integration
  - Integration of peripheral instruments (on/off deck)
  - Work lists generated by LIMS, audit trail and results fed back to LIMS - manual or automatic bar code tracking.
  - Different processes linked by conveyors or manipulator arms, full LIMS integration - fully automated bar code tracking.



# System integration

- Full spec for how integration will work.

- 3.3. To ensure all tube transfers are correctly carried out and recorded the following protocol will be adopted:
  - 3.3.1. For each tube transfer (regardless of what process is being carried out) the main database will generate a work list for the appropriate robot (pre/post-PCR)
  - 3.3.2. The user will scan pre-bar coded labware which will then be allocated to the work list.
  - 3.3.3. Before the robot performs the allocate task it will first check both the source and destination labware for the barcodes in the work list.
  - 3.3.4. If there is any discrepancy the process will be halted and details of the error fed back to the main database.
  - 3.3.5. The task will only be performed if the deck of the robot is correctly set up.

# Sample tracking

- What type of sample tracking is required?
  - Manual checking
  - Worksheet & manual barcode scan
  - Complete setup of variable number of PCRs dependent on current work load

# Summary

- In general liquid handling capability of robotics will not be challenged:

Detailed planning of requirements  
Detailed design of assays and processes

Choice of suitable robot  
and peripheral instruments

Choice of suitable  
level of integration